

Work Order ID 100197

April-18-13

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Item ID: Revision ID:

Item Name:

Draw Nbr: Start Date: 4/18/13 2:52:

Start Qty: 1.0000

Revision Nbr: Required Date: 4/18/13 2:52:

Reqd Qty: 1.0000

Reference: ECN13-555

Cust Item ID:

Customer ID:

Description: UPDATE PAPERWORK TO KITS IN STK (P137/D350-832)

Sales Order:

EASA STC: 10016972 rEV 1, DATED 13/04/15

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Hours

Sequence Work Center Operation

Est Lin

Desc

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

13/5/13



ME
13-5-14

13/5/14

List Lots

April-18-13 11:45:11 AM

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Criteria : Item ID: 'P137-S', 'P137-W' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
P137-S Instrument Panel Visor, Standard	Main Warehouse FG 126	124636	3/01/13	2.0000				
			Total:	2.0000				
P137-W Instrument Panel Visor, Wide	Main Warehouse FG 126	124636	3/01/13	1.0000		QC21		
			Total:	1.0000		13/5/13		

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.04.18	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 13- 555
Product No.: GA127(P137/D350-832)		Created By: KJ	Approved By:	
Product Name: P137 Replacement Instrument Panel Visor		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	N	DD/SLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/DS	
Marketing	Y	HM	

Reason for Change:
Geneva STC's transferred to Dart

Documents Affected:
Release EASA STC: 10016972 Rev 1 dated 13/04/15

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	Y	KJ		13.04.18
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		13.04.18
15	Update GSI-024 and/or STC Approval List	Y	KJ		13.04.18
16	Create/Update Parts / STC Database	Y	KJ		13.04.18
17	Update / Verify ARC Database	Y	KJ	#152	13.04.18
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.04.18
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24	Manufacturing Licensing Agreement Update	N			

Description / Action:
Update kits in stock/in progress

100197

ECN Verified & Complete: _____ Date: _____